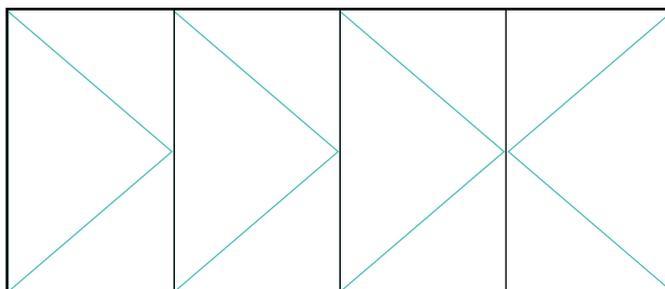


**BIFOLD DOOR 4200 x 3000 XO**  
Test 0068 12/01/2009

**Construction:**

Sill	WAWF003
Head	WAWF001
Head Infill	WAWF002
Jamb	WAWF005
Stiles	WAWF006
Rails	WAWF007
Bead	WAWF008



**Seals:**

Jambs	AQ7000
Head / Sill	AQ33
Sashes	AQ63

**Glass:**

5mm Clear Toughened

**Results:**

Test	Standard	Result
Deflection (Mullion)	Positive	AS4420.2
	Negative	AS4420.2
Operating force	Open - initiating	AS4420.3
	Open - maintaining	AS4420.3
	Close	AS4420.3

Test	Standard	Result
Air infiltration	Positive @ 75Pa	AS4420.4
	Negative @ 75Pa	AS4420.4
	Positive @ 150Pa	AS4420.4
	Negative @ 150Pa	AS4420.4
Water penetration resistance	AS4420.5	450Pa
Ultimate strength	Positive	AS4420.6
	Negative	AS4420.6

For further details please refer to the complete test report.