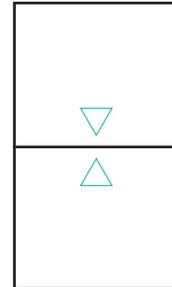


**DOUBLE HUNG WINDOW 2400 x 1100**

Test 0106 28/09/2011

**Construction:**

Sill	WADH093
Head	WADH082
Jamb	WADH083
Interlock	WADH092
Rails	WADH084 / WADH085
Stiles	WADH087



**Seals:**

Interlock	SDA029 QLON
Top Rail / Stiles	SDA027 Fin Seal
Bottom Rail	SDA027 Fin Seal / SAW002 QLON / SWA082 QLON

**Glass:**

6mm Clear Toughened

**Results:**

Test	Standard	Result
Deflection (Interlock)	Positive	AS4420.2
	Negative	AS4420.2
Operating force (Panel A)	Open - initiating	Span/150@3000Pa
	Open - maintaining	Span/230@3000Pa
	Close	40N
Operating force (Panel A)	Open - initiating	AS4420.3
	Open - maintaining	AS4420.3
	Close	AS4420.3
Operating force (Panel B)	Open - initiating	AS4420.3
	Open - maintaining	AS4420.3
	Close	AS4420.3
Operating force (Panel B)	Open - initiating	AS4420.3
	Open - maintaining	AS4420.3
	Close	AS4420.3
Operating force (Panel B)	Open - initiating	AS4420.3
	Open - maintaining	AS4420.3
	Close	AS4420.3

DOUBLE HUNG WINDOW 2400 x 1100  
Test 0106 28/09/2011

**Results:**

	Test	Standard	Result
Air infiltration	Positive @ 75Pa	AS4420.4	0.26l/S/M <sup>2</sup>
	Negative @ 75Pa	AS4420.4	0.41l/S/M <sup>2</sup>
	Positive @ 150Pa	AS4420.4	0.52l/S/M <sup>2</sup>
	Negative @ 150Pa	AS4420.4	0.84l/S/M <sup>2</sup>
Water penetration resistance		AS4420.5	450Pa
Ultimate strength	Positive	AS4420.6	4777Pa
	Negative	AS4420.6	4694Pa

For further details please refer to the complete test report.